

- ✓ Professional service
- ✓ High quality
- ✓ Competitive prices
- ✓ Execution even within 24 hours

WE WORK FOR YOU

WE WORK FOR YOU since 2008. We guarantee the highest quality of the services, custom-made elements and finished metal products.

From the moment of placing the order, our Partners have confirmed the high quality of services, punctuality and compliance with the terms and conditions of arrangements and concluded contracts.

Thanks to many years of experience, we can boast millions of parts produced in accordance with the highest quality control requirements, which are sold by our customers in Europe, in the Eastern Markets and in the United States. Our products are used in the air conditioning and ventilation industry, machine production industry, advertising industry, lighting industry, furniture industry, cable TV, energy, trade, etc.

Internal warehouse with sheets and profiles

The versatility and volume of production requires us to have an internal stock of standard sheets and profiles. Therefore, our clients can shorten the waiting time for the order implementation, without having to wait for the delivery of the material, as in the case of the other companies.



Cutting

We have the option of guillotine cutting of sheets into formats.
We also offer cutting with a band saw of profiles, sections, pipes and shafts.



Bending - Press brakes and bending center

We bend metal sheets on press brakes and an automatic bending center. These machines are characterized by high precision, versatility of bending of various shapes, speed of work and repeatability of bends.

Thus, we guarantee small and large series while maintaining the highest quality. The P2Xe Bending Center with the ABA system enables automatic tool change without interrupting work and machine calibration.

Full automation of the entire bending process guarantees the best quality details.



Bending - Press brakes and bending center

Machine park:

TruBend 7036 press brake

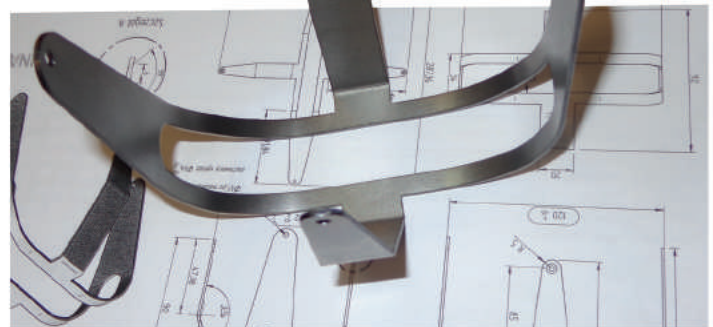
TruBend 5130 press brake

TrumaBend V50 press brake

TrumaBend V85S press brake

TrumaBend V850 press brake

P2Xe bending center



Punching

We punch with the CNC turret method, it is an automated method of punching used for processing metal sheets of various types, thicknesses and dimensions.

CNC punching has many advantages, including quick processing of elements with many holes, no exposure of the workpiece to high temperature (better protected cutting edge than with laser cutting), profitability in the case of medium and large-scale production, in a punched element you can make undercuts, threads, embossing or work without a scrap mesh.

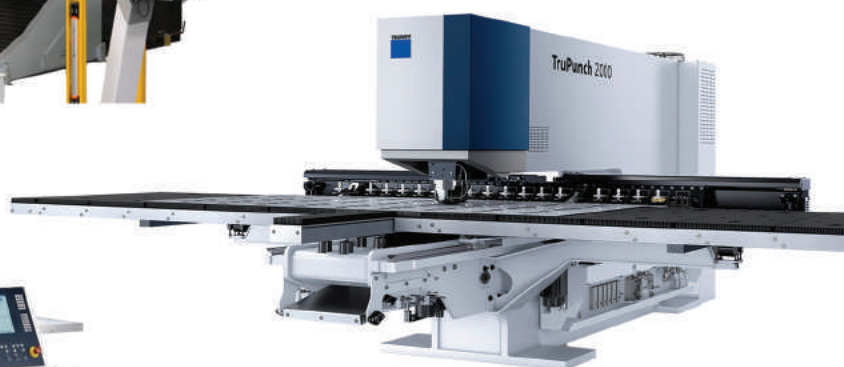
Machine park:

TruPunch 3000 TRUMPF punching machine

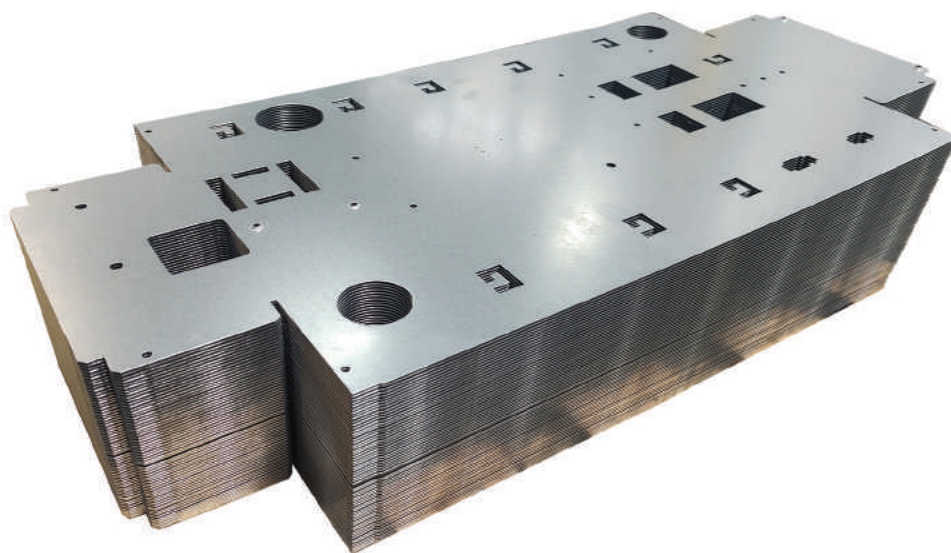
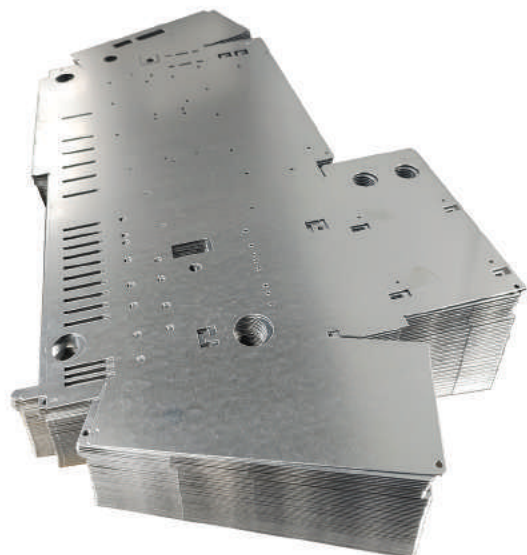
TruPunch 2000 TRUMPF punching machine

TruPunch 1000 TRUMPF punching machine

Trumatic 200 TRUMPF punching machine



Punching



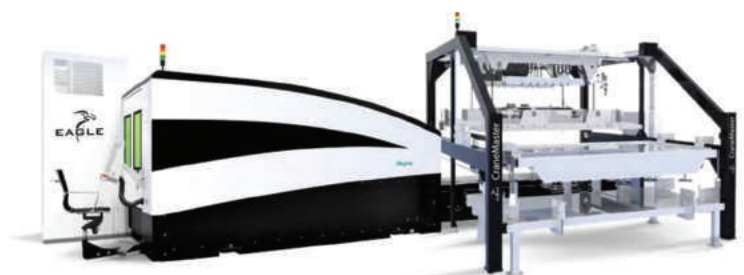
Laser cutting

We perform laser cutting in laser cutting technology that ensures very high cutting precision and a very small cutting impact zone. Laser cutting is suitable for all steels, guaranteeing cuts in a thickness range of 0.5 to 25 mm.

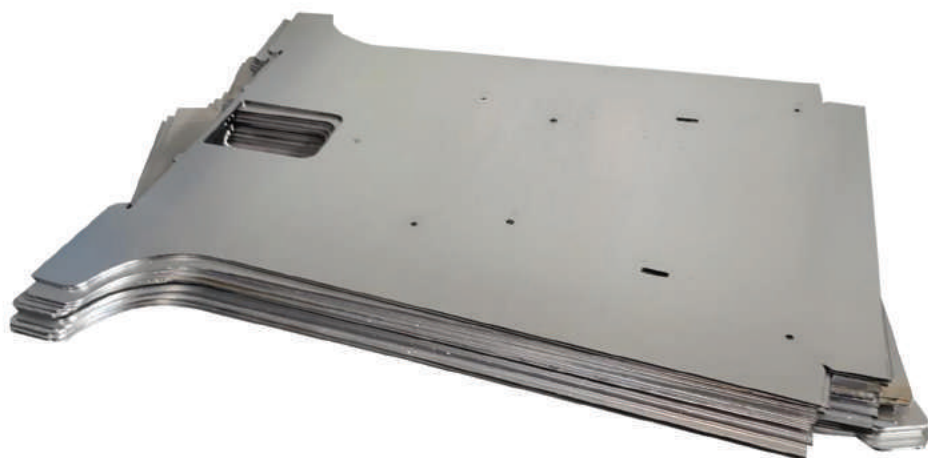
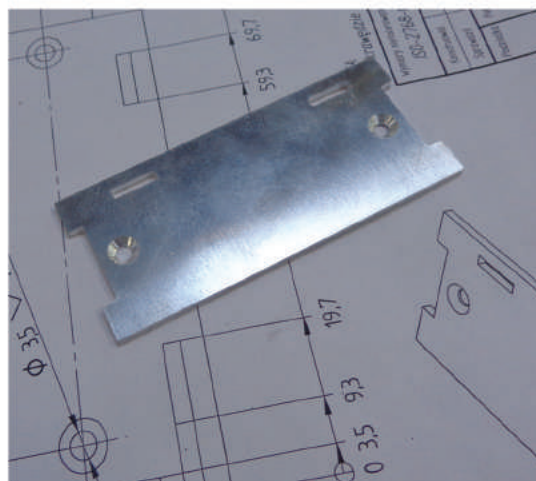
Additional advantages of laser cutting are very good quality of the cut edges, excellent tolerances, very little waste, and minimal beam angle diffraction. We also offer laser cutting in square, rectangular and round profiles.

Machine park:

TRUMPF TruLaser 3030 TruFlow 4000 laser cutting machine with a feeder
EAGLE eVision 1530 F4.0 laser cutter with feeder



Laser cutting



Welding and fusion welding

We have extensive experience in welding elements of various types of steel with different thicknesses. We weld using TIG, MIG, MAG methods.

The universal welding system we have at our disposal has versatile possibilities and many options, these are devices of exceptional reliability and quality as well as excellent welding characteristics.

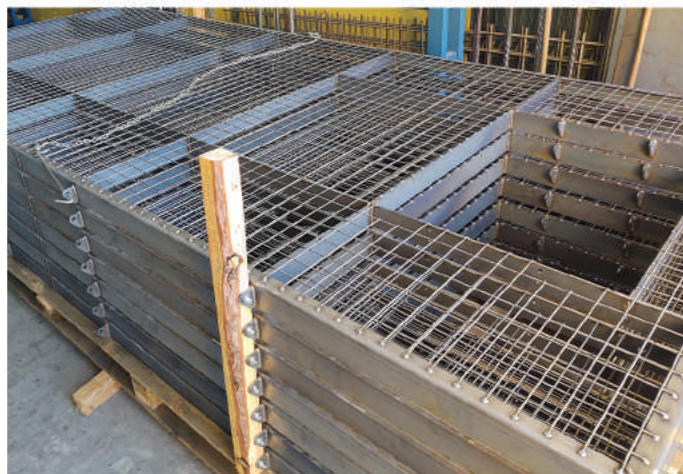
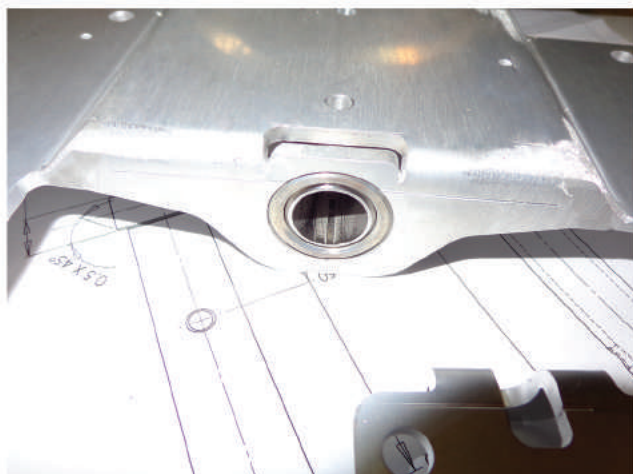
We use the highest class welding devices that ensure excellent quality of welds without the need to process them while reducing spatter.

The machine park and welding capabilities allow us to weld complex structures, large series as well as individual details.

In addition, we have the option of spot welding metal elements made of carbon and alloy steels as well as non-ferrous metals.



Welding and fusion welding



Push-in fittings, pneumatic-hydraulic riveting, locksmith works

Our wide technological offer allows the use of PEM press-in fasteners as well as pneumatic-hydraulic riveting.

The pneumatic press is applicable to pressing all types of PEM, sizes from M2 to M10.

The pressure of the punch is infinitely adjustable in the range from 2.26 kN to 54.36 kN.

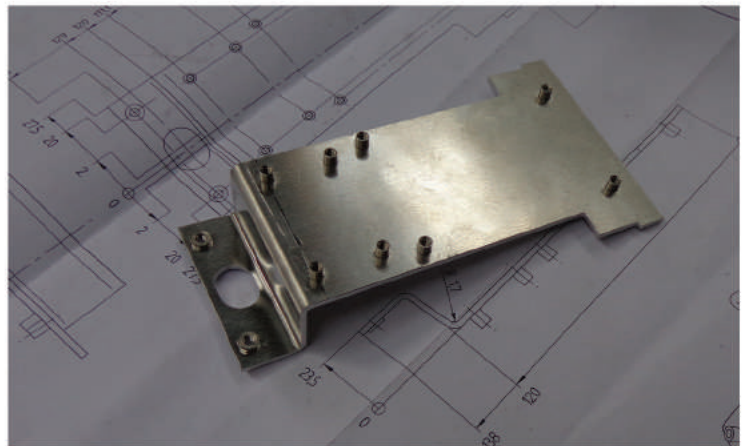
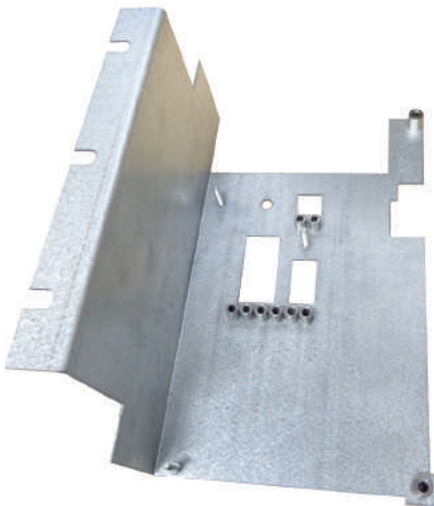
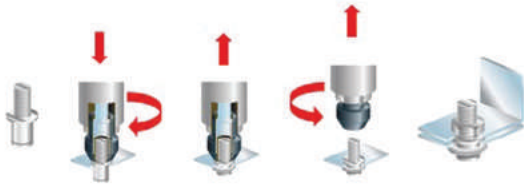
The use of pressed-in elements enables the creation of a highly load-bearing and durable threaded connection for sheet metal from 0.63 mm. The elements are assembled by pressing in and these elements have a high load capacity due to torsional moment and axial force. The holes do not require special preparation, such as countersinking or milling.

The "reverse" side of the sheet remains undeformed. This process guarantees low assembly costs and is possible in coated or painted sheets.

We also have pneumatic riveting machines for all types of rivets. This process is ideal where high reliability of connections and resistance to shocks and vibrations are required.

Locksmith works allow you to enrich the offer with drilling, threading, chamfering, cutting, brushing, etc.

Push-in fittings, pneumatic-hydraulic riveting, locksmith works

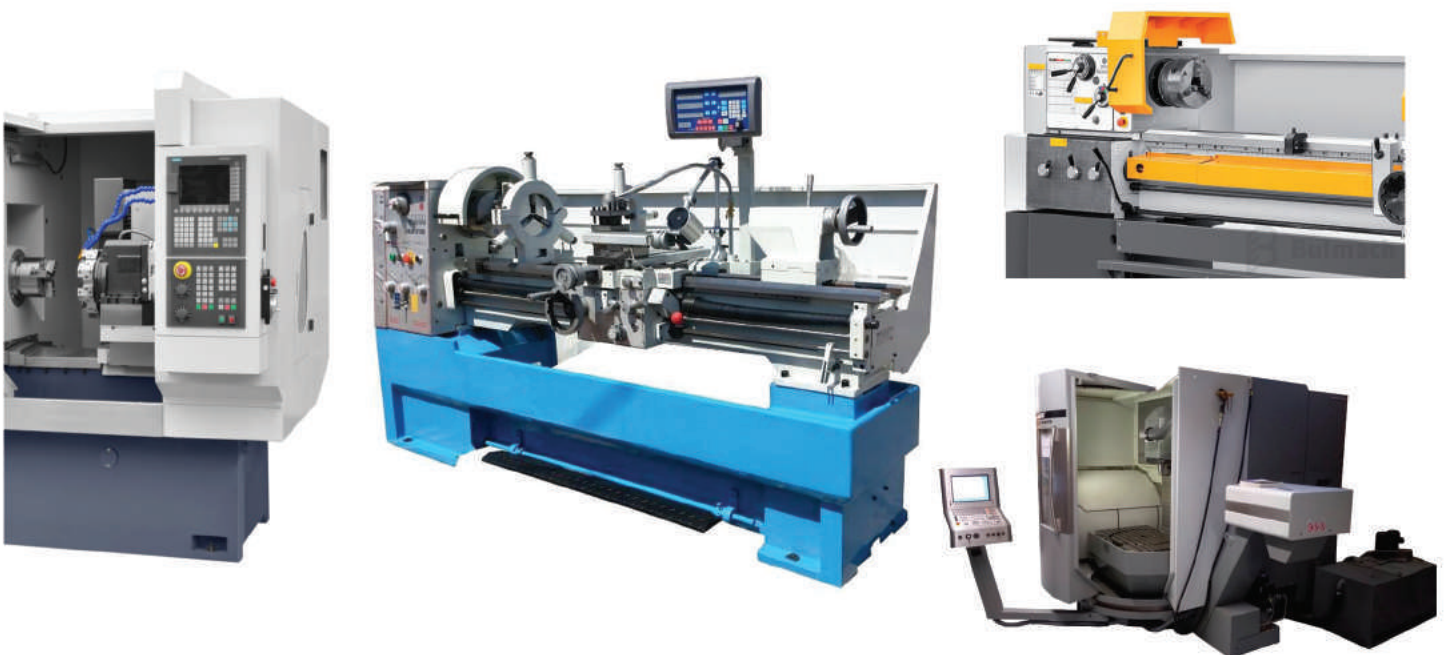


Turning and Milling

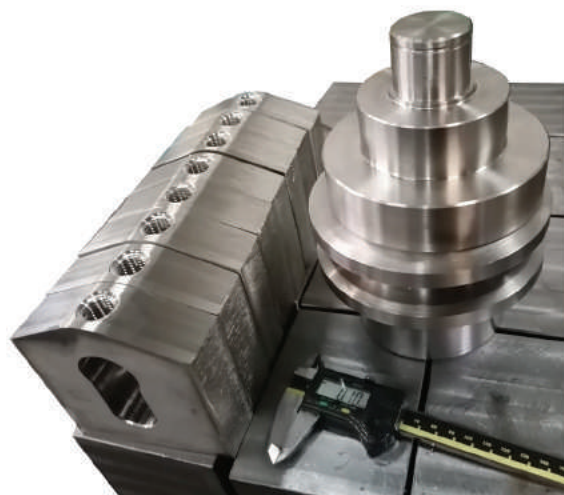
We offer turning and milling services. The use of machinery allows us to process both single elements and more complex series. Thanks to the use of the feeder, we can increase the efficiency of the process. Thanks to professional turning performed on specialized machine tools, we can obtain items in various shapes and sizes. We make turning both cylindrical surfaces and by boring / boring and drilling holes.

A functional, compact milling center ensures high quality, precision and hourly output. Automatic tool change from the container allows you to work in an automatic cycle.

The machine park allows us to process standard steel, quality steel, stainless steel, aluminum, copper, brass, etc. We produce, among others: parts for machines, industrial, catering, sanitary, furniture, etc.



Turning and Milling



Paint shop - powder and wet painting

The paint shop enables powder coating with the KORONA method with the use of GEMA devices.

Steel, aluminum, stainless and galvanized parts are painted, with maximum dimensions up to 7m. We use paints for exterior and interior applications in accordance with the RAL palette, from gloss to matt, smooth or structural coatings. We use the highest quality powder paints from reputable manufacturers. The paint shop is equipped with a cleaning and preservation system and a drying room.

Internal control over the concentration of chemicals in the bathtubs allows us to maintain the highest standards of degreasing.

In the process of preparing the surface for varnishing, we also offer sand-blasting and shot-blasting.

The technology used guarantees painting without stains, blisters, wrinkles and cracks.

The paints used are free of heavy metals. The works are carried out in accordance with European standards in the field of health and safety and in accordance with environmental requirements.

In addition, we offer wet painting using the spray-electrostatic method.

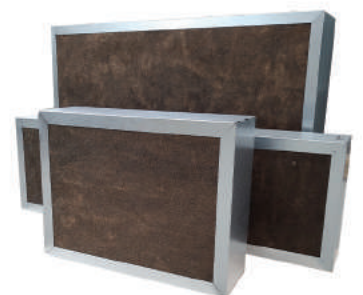
Excellent spray quality and special spray heads and nozzles guarantee a high quality finish during each spraying and repeatability. This method provides us with good anti-corrosion protection by pre-painting with a primer and topcoat.

Paint shop - powder and wet painting



Assembly

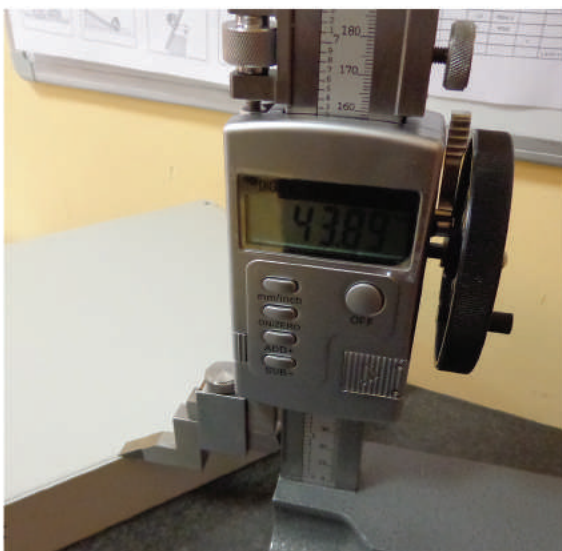
We offer our clients an assembly service. By entrusting us with the production of their elements, the customer has the option of ordering complete assembly with additional electronic, hydraulic, acoustic, etc. elements. We approach each order flexibly and we are able to adapt to specific technical requirements. At the client's request, in the technological and construction department, we develop finished products based on metal elements and other components manufactured by us.



Quality control

The quality control department is responsible for eliminating negative factors that reduce the quality of products and services manufactured by our company.

The main task of the quality control process in production is, above all, the control of the supplied materials for production, technical documentation and the output product. We conduct detailed supervision over measuring instruments.



Packing and logistics

Packing goods is as important to us as producing high-quality products. Securing the load, foiling, preparing all the necessary documents, including detailed photographic documentation, are important services for us. We adjust the packaging method to the individual needs of the customer.

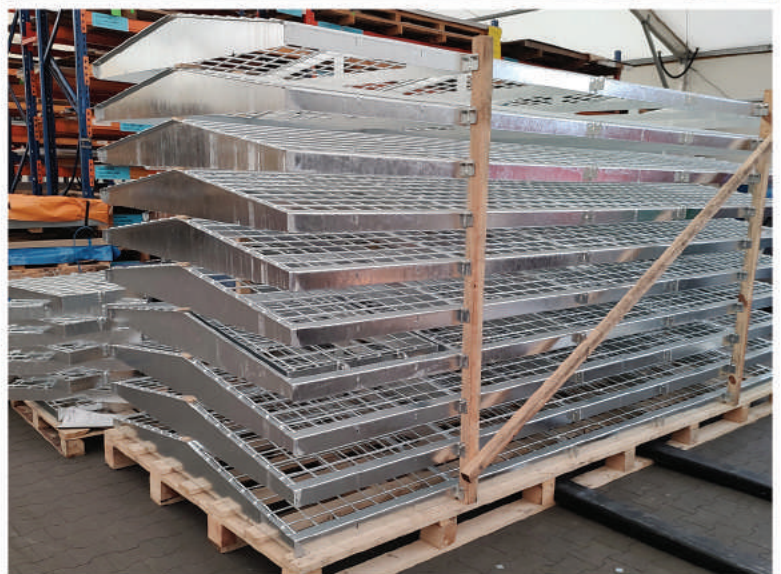
We pack the goods on standard pallets, not standard pallets, boxes, extensions, cartons, etc. We coordinate, pack and deliver your equipment to the indicated place, also in the case of large orders, taking the position of a logistics partner.

You can also order your carriers to transport goods directly from us and we will make sure that they leave safely.



Large projects

We are prepared to implement large projects. We also work with many partners who help us take up challenges beyond our production capabilities. We work for you because nothing is impossible for us.

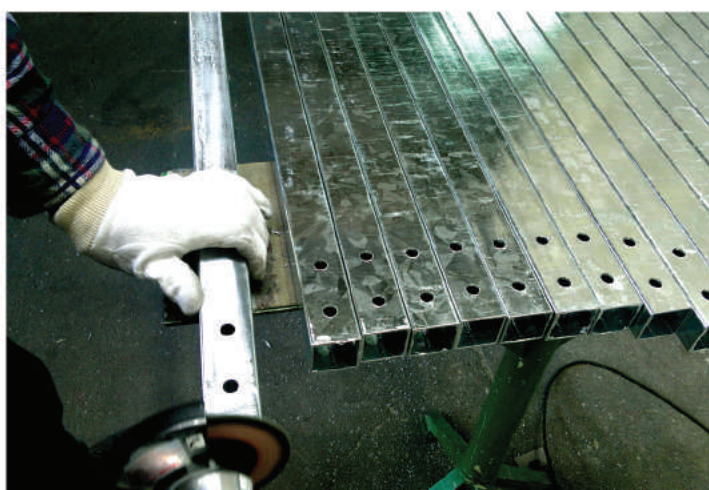


We support children and sport

Values such as self-improvement, fair play and commitment are extremely close to us. They are the domain of business and sport, which is why we support young generations in their pursuit of success in the sports arena. The experience gained in this way is a cornerstone in shaping the future awareness of a new generation that will be ready to achieve their sporting and business goals with determination.



Pictures from the production



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